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Dated 12 January 2000

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1. Your reference

DJC/DMB/P474

2. Patent application number
(The Patent Office will fill in this part)

15 DEC 1998 **9827489.7**

3. Full name, address and postcode of the or of each applicant *(underline all surnames)*

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Patents ADP number *(if you know it)*

7569678001

7569694001

If the applicant is a corporate body, give the country/state of its incorporation

UK

UK

4. Title of the invention

MECHANICAL NUT AND STUD REMOVAL TOOL

5. Name of your agent *(if you have one)*

APPLEYARD LEES

"Address for service" in the United Kingdom to which all correspondence should be sent *(including the postcode)*

15 CLARE ROAD
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Patents ADP number *(if you know it)*

AA005 190001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and *(if you know it)* the or each application number

Country	Priority application number *(if you know it)*	Date of filing *(day / month / year)*

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application	Date of filing *(day / month / year)*

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a) any applicant named in part 3 is not an inventor, or

b) there is an inventor who is not named as an applicant, or

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Continuation sheets of this form	
Description	9
Claim(s)	
Abstract	
Drawing(s)	2

10. If you are also filing any of the following, state how many against each item.

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Translations of priority documents	
Statement of inventorship and right to grant of a patent *(Patents Form 7/77)*	
Request for preliminary examination and search *(Patents Form 9/77)*	
Request for substantive examination *(Patents Form 10/77)*	
Any other documents *(please specify)*	

11. I/We request the grant of a patent on the basis of this application.

Signature [signature] Date 14.12.98

12. Name and daytime telephone number of person to contact in the United Kingdom

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Notes

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MECHANICAL NUT AND STUD REMOVAL TOOL

The invention relates to a tool for removing fastening members, in particular to a tool for removing nuts and studs.

Conventionally, nuts or studs would be removed by moving a spanner or a wrench which acts upon the side face of the nut or stud to cause its rotation. However, where the nut or stud has become damaged by its edges having become "rounded", it may be difficult to remove using the normal tools available. Also, in cases where nuts for instance have become seized, removal is problematic.

Existing methods for removing seized or damaged fastening members in such conditions involve drilling, burning or cutting the fastening member in question from the object to which they are attached.

Another problem which is often encountered concerns situations in which locking nuts have been used, but the specialized tool for unlocking of the nuts is not available.

In a common field of application, vehicles with alloy wheels utilize locking wheel nuts to prevent their theft. However, often the vehicle owner will not have the key or tool available in the event of a breakdown, for instance, after sustaining a flat tyre. Breakdown engineers called out to the scene often have very little option other than to tow the vehicle to a garage where further attempts would be made to remove the vehicle wheel in question. However, attempts at removal without the proper key or tool (which may well be for all practical purposes unique to the particular vehicle on which the alloy wheels are

fitted) often result in damage to the wheel and add considerable time and expense to the repairs.

It will be appreciated that in the case of locking wheel nuts and in the case of seized or damaged fastening members in other situations, it may be only the end face of the particular fastening member which is accessible so that getting a good grip around the circumference of the fastening member is not a viable option.

In such cases, being able to only access the end face exacerbates the problem. Indeed, in the case of locking wheel nuts in particular there is often an outer shell which is arranged to be freely rotating with respect to a concealed and protected member underneath and in those cases attacking the outer shell using hammer and chisel etc or attempting to drill into the wheel nuts often results in the chisel face or the drill bit skating across the locking wheel nut and damaging the valuable alloy wheels.

It is an aim of preferred embodiments of the present invention to provide a tool for aiding the removal of fastening members which avoids, or alleviates to at least some extent, at least one of the problems described above in relation to the prior art.

According to a first aspect of the invention, there is provided a tool for aiding the removal of a fastening member from a structure to which it is attached by means of a threaded connection, the tool comprising: an elongate body member having first and second ends, the first end having means for deforming an end face of the fastening member to provide an area of purchase thereon; and

means to cause rotation of the fastening member to unscrew the fastening member from the structure.

The fastening member may comprise a nut or stud.

Preferably, said means to cause rotation comprise attachment means for the attachment of an operating member. The attachment means is preferably located at the second end of the body member.

The attachment means may comprise a standard connection, such as a half inch square drive in the form or a male or female connection. Other standard or specialised connections may alternatively be employed of course.

The operating member may comprise an impact driver for both imparting a blow to the tool and providing the means for rotation.

It is also within the scope of the invention that a first operating member may be linked to the tool by way of the attachment means in a first step so as to provide an impact to the tool, and a second, different operating member may be connected to the attachment means during a second step for providing said rotation. The first operating means may comprise a bar or similar for receiving a blow from a hammer, and the second operating member may comprise, for instance, a wheel brace.

The means for deforming the fastening member may comprise at least one blade for biting into said end face. The blade may be demountably attached to the elongate body. The blade may include an angled cutting edge. The tool may include means for securing the blade to the

elongate body, such as by grub screws. The blade may be handed, so as to be orientable in a first configuration for use with fastening members having a right hand threaded attachment, and to be orientable in a second configuration for use with fastening members having a left-handed threaded attachment.

The first end of the body member may be provided with an aperture running longitudinally through the centre of the body member. The aperture may run part way through the body member or it may run entirely through the body member. The aperture may couple with the attachment means of the second end. The first end may comprise, in such a way that it forms the attachment means, at least one blade. Preferably two blades, are provided on either side of the aperture. The aperture may enable a bolt or similar object, on which is threaded a fastening member, to be lowered into the body member such that the blades come into contact with an end face of said fastening member.

When situated within the body member, the bolt may form part of the attachment means.

According to a second aspect of the invention, there is provided a method for facilitating the removal of a fastening member from a structure to which it is attached by means of a threaded connection, the method comprising:

deforming an exposed end face of the fastening member to provide an area of purchase thereon; and

rotating the fastening member using said area of purchase.

The method of the second aspect may include any one or more of the limiting features of the apparatus of the first aspect in any combination.

Preferred embodiments of the invention will now be described with reference to the accompanying drawings, in which:

Figure 1 is a perspective view of a tool according to a first embodiment of the invention;

Figure 2 is an end view of the first embodiment shown in Figure 1;

Figure 3 is a cross-sectional view through the line A-A of the first embodiment shown in Figure 1;

Figure 4 is an end view of a tool according to a second embodiment of the invention;

Figure 5 is a side elevational view partially in cross-section of the second embodiment of the invention as shown in Figure 4; and

Figure 6A and B show an exemplary formation of a blade of the tool of Figures 4 and 5 in side elevation and front elevation respectively.

Referring to Figure 1 to 3, in the first embodiments of the invention, there is provided a tool comprising an elongate body member 10 having a first end 12 and a second end 16.

The first end 12 includes a blade 14, connected to the elongate body 10 by means of grub screws 20.

The second end 16 contains a standard connection means 18, such as a half inch square drive connection, to which an impact driver or other suitable operating member may be attached, as best illustrated in Figure 3.

In use, the blade 14 is placed into contact with the exposed end face of the fastening member to be released.

The second end 16 of the body member 10 is impacted by suitable means, such as by striking the end of an attached impact driver with a hammer. The impact causes the blade 14 to deform the end face of the fastening member, by biting into that end face and, in the case where the fastening member is a locking wheel nut having an outer shell and an inner nut, to cause the outer shell to lock with the inner nut.

Immediately after impact, the action of the impact driver causes rotation of the body member 10 which imparts rotational movement via the blade 14 to the fastening member.

Whilst it will be appreciated that some other operating means may be used to cooperate with the tool - for instance, a hammer could be first used to cause the deforming and a wheel brace could then be attached to the tool to provide the rotation - the use of an impact driver is most preferred. The reason that an impact driver is most preferred in the present invention is that during the imparting of the rotational force, the blade is further positively engaged with the deformed end face of the fastening member so as to provide extra security in use and greatly facilitate removal.

Referring now to Figures 4 and 5, a second embodiment of the invention is shown in plan view and side view (in direction CL of Figure 4) respectively, with hidden detail shown by hatched lines (-----). This embodiment is particularly useful for removing a deformed or seized nut fastened to a bolt. The tool is generally similar to that shown in Figures 1 to 3 and points of similarity designated by like reference numerals will not be discussed further. However, the first end 12 of the tool incorporates a pair of blades 14A, B which are connected to the body member 10 by grub screws 20, running in threaded bores 21 and the two blades are separated by a gap 22 formed by an aperture running through the body member 10. This aperture or cavity 22 runs longitudinally through the body member and is centrally located along the desired axis of rotation.

Figure 6A and B show a typical blade 14 formation. It will be appreciated that the blade 14 has an angled cutting edge 141 which is arranged, in use, to bite into the end face of the fastening member to be deformed and a flat face 142, generally arranged in use to be at 90° to the end face of the fastening member. The angled face 141 in this way makes the deformation in the fastening member and the flat face is arranged to impart the rotational movement from the tools to the fastening member. The blade is "handed" in this way such that if the pair of blades 14A, B were fixed to the tool in the manner shown in Figures 4 and 5 then the direction of loosening is shown by Arrow "A". Loosening in this manner is brought about by the flat face 142 driving the fastening member. To cope with both left and right handed threads, the blade 14 may be removed and turned around such that the flat face 142 which includes a (optional) recess 143 for location of the grub screw 20, is always arranged to drive

the rotation of the fastening member during a loosening operation.

In use, the tool of Figures 4 and 5 is positioned such that the cavity 22 receives the threaded end of a bolt or stud, to which the fastening member desired to be removed, is attached. The fastening member which will be assumed hereinafter to be a nut is brought into contact with the blades 14 by lowering the tool down the length of the bolt thread until the blades 14 engage with the end face of the nut.

Removal or loosening of the nut is then carried out in the same way as mentioned earlier, i.e. by imparting a blow to the second end of the tool 10 and rotating the tool to cause unscrewing of the nut from the bolt.

It will be appreciated that the cavity 22 may run throughout the length of the tool 10 and may, in itself, also form the means for connecting an impact driver. In otherwords, the aperture 22 need not be circular, but could adopt a complimentary formation to that of the particular drive means being utilised to facilitate operation.

Although two blades are shown in the embodiment of Figures 4 and 5, and a single blade shown in the embodiment of Figures 1 to 3, it will be appreciated that different numbers of blades may be utilised as required.

The reader's attention is directed to all papers and documents which are filed concurrently with or previous to this specification in connection with this application and which are open to public inspection with this

specification, and the contents of all such papers and documents are incorporated herein by reference.

All of the features disclosed in this specification (including any accompanying claims, abstract and drawings), and/or all of the steps of any method or process so disclosed, may be combined in any combination, except combinations where at least some of such features and/or steps are mutually exclusive.

Each feature disclosed in this specification (including any accompanying claims, abstract and drawings), may be replaced by alternative features serving the same, equivalent or similar purpose, unless expressly stated otherwise. Thus, unless expressly stated otherwise, each feature disclosed is one example only of a generic series of equivalent or similar features.

The invention is not restricted to the details of the foregoing embodiment(s). The invention extends to any novel one, or any novel combination, of the features disclosed in this specification (including any accompanying claims, abstract and drawings), or to any novel one, or any novel combination, of the steps of any method or process so disclosed.

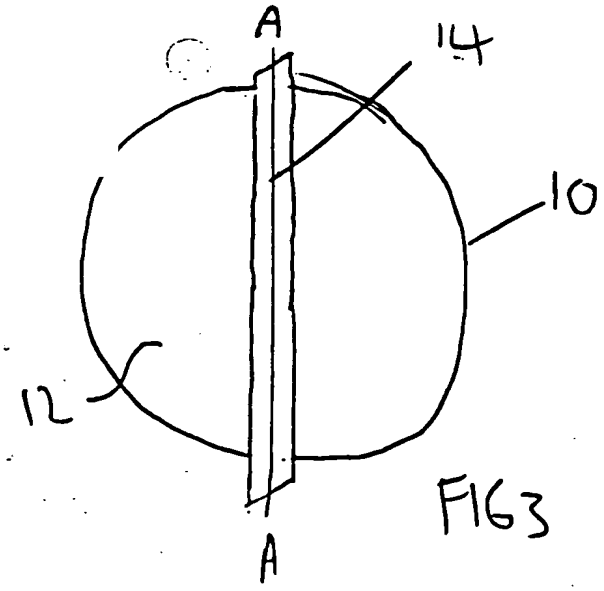


FIG3

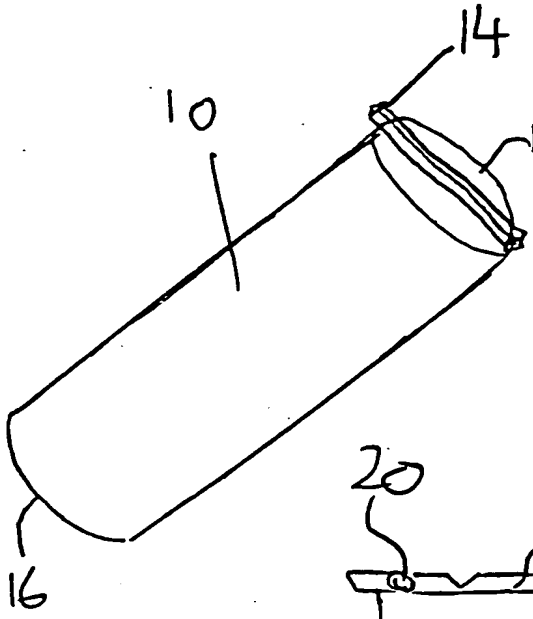


FIG 1

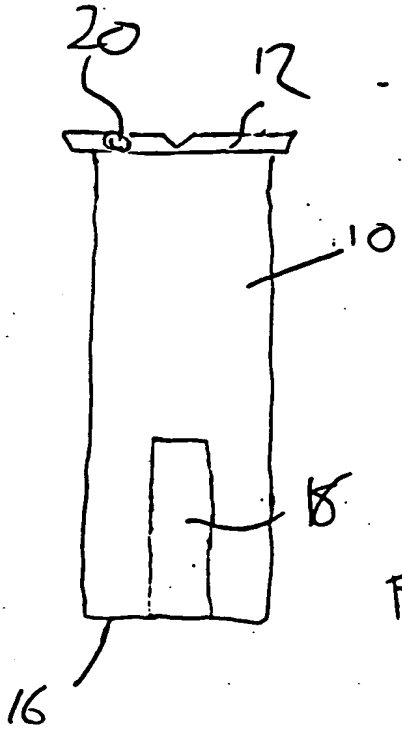
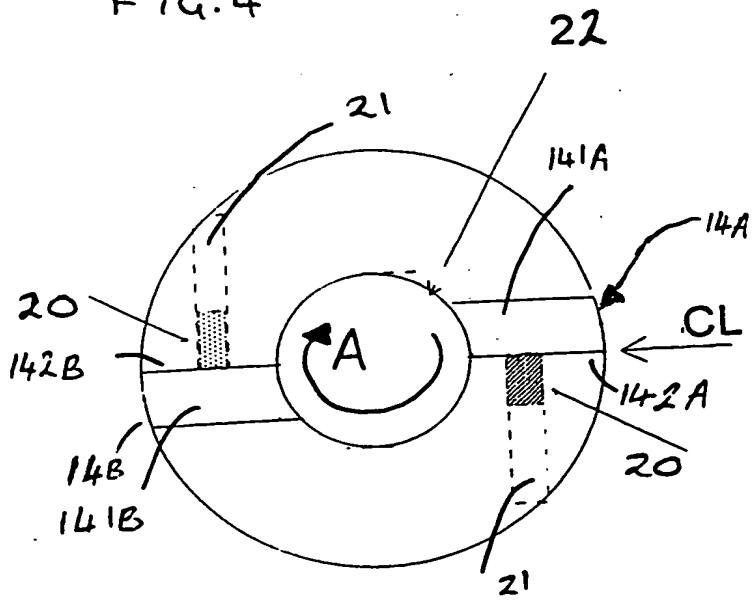


FIG 2

FIG. 4



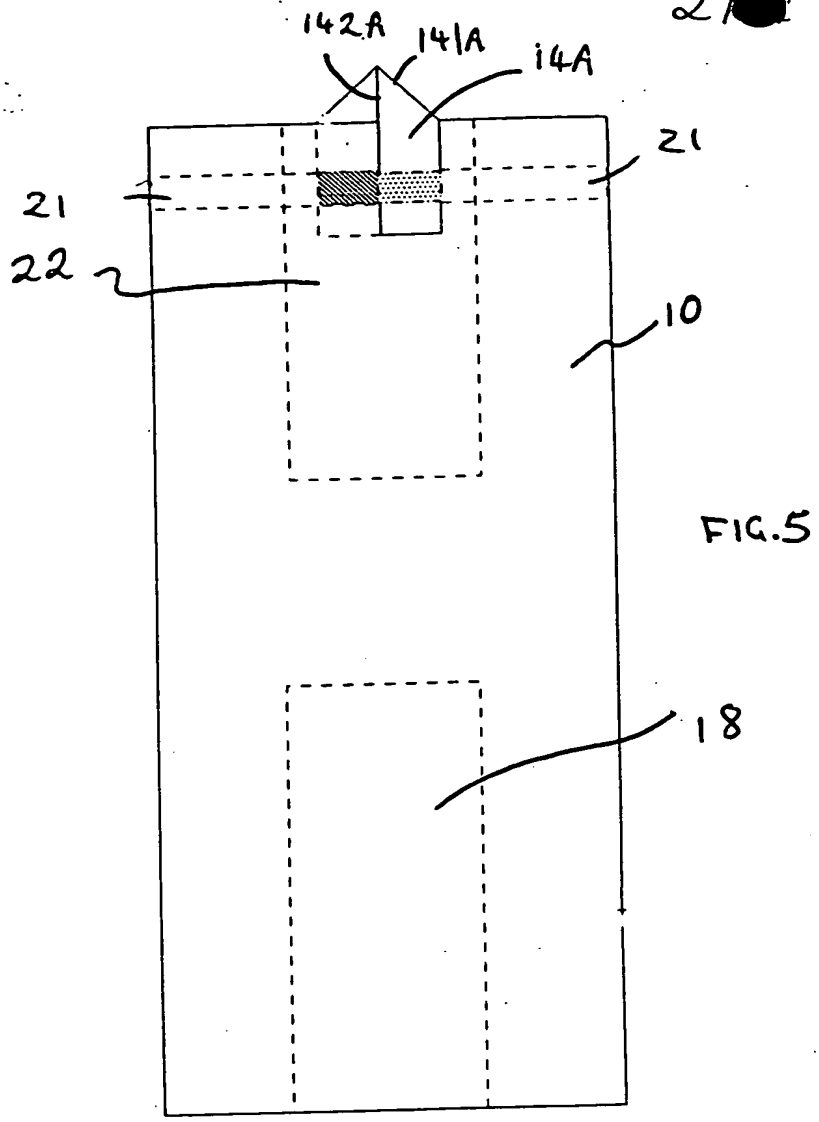


FIG.5

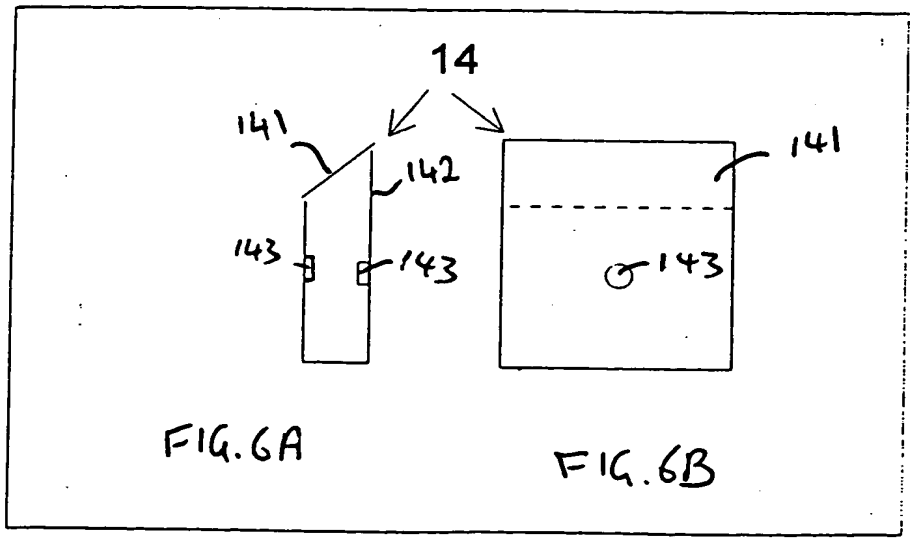


FIG.6A

FIG.6B

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Appleyard Lees